Weighing Scale User and Service Manual

Model: CWT22



Please read this manual carefully before operation ----Important safety info ----Warranty

GRAVITY MEASUREMENT, INC.

Important Safety Information

READ ALL INSTRUCTIONS BEFORE USING SCALES TO ENSURE MAXIMUM SAFETY, BEST PERFORMANCE, AND TO GAIN KNOWLEDGE OF OUR SCALE, IT IS ESSENTIAL THAT YOU OR ANY OTHER OPERATOR OF THE SCALE READ AND UNDERSTAND THE CONTENTS OF THIS MANUAL BEFORE OPERATING THE DEVICE.

When using an electrical device, basic precautions should always be followed, including the following:

1. Please use only the original power cord or DC adapter supplied with the scale.

Other cords or adapters may damage the scale.

- 2. DC adaptor is used to charge the battery, and scale can operate without DC adaptor.
- 3. Avoid using long power extension cords this may cause interference
- 4. Do not use on surfaces or in areas where vibration, air movement or temperature change.

Do not place in direct sunlight or near air conditioning vents.

- 5. Avoid high humidity (greater than 80%) that might cause condensation and keep away from direct contact with water and other corrosive chemicals.
- 6. Static may influence the weighing result. To reduce the static, wipe the pan an d scale with anti-static wipes.
- 7. Don't impact or drop heavy objects on the scale this may affect accuracy, or cause damage. Do not stack material on the scale when it is not in use.
- 8. Battery should be removed if the scale is not used for a long period of time. Battery should be recharged every 3 months.
- 9. Place items to be weighed as close to center of the pan as possible
- 10. Only use fingers to operate the keypad. Do not press with hard or sharp objects.

Warranty

Gravity Measurement, Inc. (Schenectady, New York) offers one-year limited warranty (parts and labor) for the components failed due to defects in materials or workmanship. Warranty starts from the date of delivery.

During the warranty period, should any repairs be necessary, the purchaser must inform its supplier or Gravity Measurement. The company or its authorized technician reserves the right to repair or replace the components at any of its workshops depending on the severity of the problems. However, any freight involved in sending the faulty units or parts to the service center should be borne by the purchaser.

The warranty will cease to operate if the equipment is not returned in the original packaging and with correct documentation for a claim to be processed. All claims are at the sole discretion of Gravity Measurement.

This warranty does not cover equipment where defects or poor performance is due to misuse, accidental damage, exposure to radioactive or corrosive materials, negligence, faulty installation, unauthorized modifications or attempted repair or failure to observe the requirements and recommendations as given in this User Manual. Additionally, rechargeable batteries (where supplied) are not covered under warranty.

Repairs carried out under the warranty does not extend the warranty period. Components removed during the warranty repairs become the company property.

What Is Inside Box

AC/DC adaptor (110V)

CWT7 weighing scale, with adhesive film covered platter. Two parts are separated to protect the load cell during transportation.

Rechargeable battery is installed inside the scale.

Two wire seals. The wire seal is used usually by the inspector of Department of Weight and Measure or authorized dealer. The wire seal is threaded through a metal rode that protrudes through the bottom of the device and through a hole in the scale base adjacent to the metal rode.

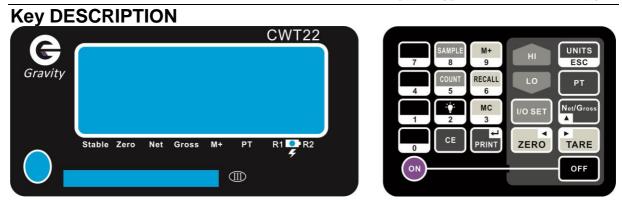
Set up the Scale

Place the scale on a stable, level surface out of the way of air currents. The scale must be level during use. Adjust the feet and use the integrated bubble at the front of the scale to achieve level. Be sure that scale does not rock back and forth. Ensure no weight is on the pan when turning on the scale. Scale is operated using the rechargeable battery or AC adaptor. is used to charge the battery, and scale can operate without DC adaptor.

LCD Display



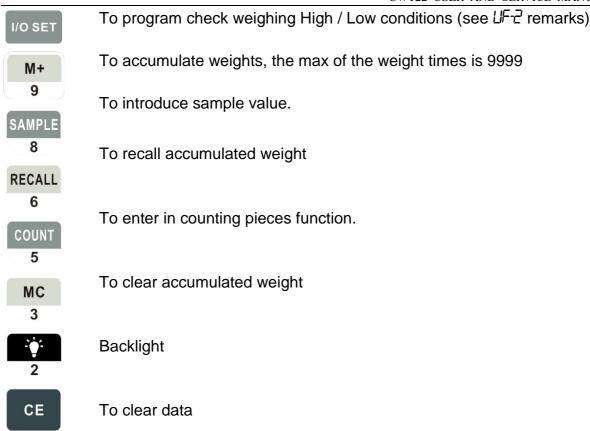
Size: 130 mm x 46 mm X 2.8 mm Font height: 30 mm Segments: 6 or 7??



OFF	Press and hold this key for 2 seconds to turn off the balance.
ON	Press this key to turn on the balance
UNITS	UNITS To select the desired weight unit. ESC To exit from setup mode.
ZERO	 ZERO To reset the weight to "0", but the display value has to be lesser than ± 2% of maximum capacity. To move one space to the left or downward in setup mode.
► TARE	TARE To subtract the container's weight.To move one space to the right or upward in setup mode.
Net/Gross	 N/G To view gross or net weight when the balance is on tare status. All other keys will be disabled when gross weight is activated. To increase value in setup mode.
	PRINT Manually transmitting data through RS232 to print.Confirmation in setup mode.
РТ	Pre-TARE . If you know the weight of the container, press this key and input the container weight value, then put the goods into the container, the display will show the net weight only. When there is no content on the scale, press this key again to clear pre-tare.
HI	To set the value of high limit

To set the value of low limit.

LO



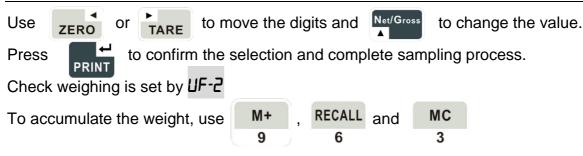
BASIC FUNCTION OPERATION

CWT22 can be used for weighing, counting, and check weighing (HI-OK-LO). For weighing, press UNITS key to select unit to kg, lb, or oz, that is set up by LF-2. Use a container if necessary and press zero or tare key. Press PT key to enter the known weight of your container to pre-tare. Finally, add the content and get a net weight.

To use CWT22 as a counting scale, press UNITS key to select pcs. (Check LF-2 to enable piece counting), or press COUNT to enter counting mode. There are two methods to perform sampling.

A): Press Net/Gross to select number of samples as 10, 20, 50, 100, and 200. Using this method, no other number can be used. Press PRINT to confirm the selection and complete sampling process.

B): Press $\frac{\text{SAMPLE}}{8}$ to enter any number of samples. The display shows $\boxed{\text{COODOOP^{C5}}}$



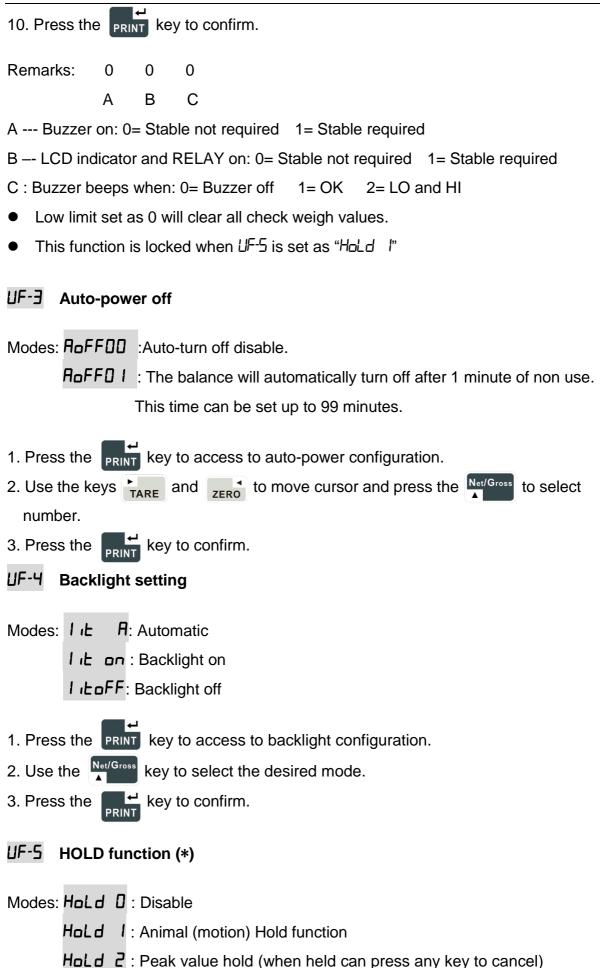
BASIC PARAMETER SETTING

To access to functions setting, press the TARE and PRINT key at the same time in weighing mode, and LCD displays UF-1. Press (Key to rotate UF-1 to UF-9)

"*" This flag indicates that the function is locked when "Approval Version".

UF-1 A/D count

1. Press the **PRINT** key to view the A/D count. 2. Press the PRINT key to view the the battery voltage or press the ESC key to exit back to menu LF- I 3. To move to next parameter press the TARE key. 4. To exit and return to normal weighing press the **LINITS** key. UF-2 High / Low limits setting 1. Press the **PRINT** key to enter. 2. The display will show **DD.DDDL** (set low limit). 3. Use the keys TARE and ZERO to move cursor and press the Met/Gross to select number. 4. Press the PRINT key to confirm. 5. The display will show **DD.DDDH** (set high limit). 6. Use the keys TARE and ZERO to move cursor and press the Att to select number. 7. Press the PRINT key to confirm. 8. The display will show **.** .000 ,look at the remarks below. 9. Use the keys TARE and ZERO to move cursor and press the Net/Gross to select number.



Hold **3** : Stable hold (when held can press any key to cancel) Hold **Y** : Stable hold (when held can auto cancel at zero) 1. Press the **PRINT** key to access to hold function configuration. 2. Use the \bigwedge key to select the desired mode. 3. Press the RINT key to confirm. Remarks: HoLd I: 1. Press the **PRINT** key will show **PCL002** 2. Use the keys and zero to move cursor and press the Met/Gross to select number, this can set the range from 001 ~ 100 units of the animal hold. 3. Press the RINT key will show L ITE B 4. Use the Met/Gross key to select 1,2,4,8,16,32 or 64 times within the hold range. 5. Press the RINT key to confirm. UF-6 **RS-232 Output** 1. Press the **PRINT** key to enter. 2. The display will show **232** 1. 3. Press the Net/Gross key to select the modes. 4. Press the **PRINT** key to confirm, and will show **b 9600**. 5. Use the \mathbb{N}_{\bullet} key to select the baud rate. 6. Press the **PRINT** key to confirm. Modes: 232 0 : RS-232 disable 1 : Stable output – Format 1 232 2 : Stream output – Format 1 3 : Manual output – Format 1 232 4 : Stable output – Format 2 232 5 : Stream output – Format 2 232 6 : Manual output – Format 2 232] : Manual accumulate output – Format 3 232 8 : Auto accumulate output – Format 3 232_9 : Manual accumulate output – Format 4

- 232 ID : Auto accumulate output Format 4
- $232 11 \sim 232 13$: LP50 printer is used

Baud rate: b 1200	: Baud rate 1200
6 2400	: Baud rate 2400
6 4800	: Baud rate 4800
6 9600	: Baud rate 9600
6 19200	: Baud rate 19200
638400	: Baud rate 38400

Remarks:

Format 1 output examples :

Format 2 output examples :

Format 3 output examples :

ST,G	S, +	1.0001b
+ 1.0001b		
		10
S/N	WT/11	Э
0001	2.	205
0002	2.	205
0002	4.	410

Format 4 output examples :

TICKET NO). 0001
G	3.0001b
Т	1.0001b
Ν	2.0001b
TOTAL NUM	/BER
OF TICKET	TS 0001
TOTAL	
NET	2.000

Format 3 and format 4 if you want to print the total weight, press the RINT key twice, and the accumulative weight will be removed.

Communication Protocol:

UART signal of EIA-RS232 C Format:

- 1. Baud rate: 9600
- 2. Data bits : 8 bits
- 3. Parity bits: None
- 4. Stop bits : 1 bit

Format 1 (232 1 – 3):

HEAD1 (2 BYTES)	HEAD2 (2 BYTES)
OL – Overload	
ST – Stable	NT – Net weight

GS - Gross weight US - Unstable Fixed 18 BYTES ASCII (kg g t lb) 4 5 6 1 2 1 1 2 1 1 2 3 7 8 1 2 HEAD1, HEAD2, DATA UNIT CR LF Fixed 21 BYTES ASCII (tl.T lboz) 23 4 5 6 78 9 23 2 1 1 2 1 1 1 4 CR HEAD1, HEAD2, DATA UNIT LF Fixed 19 BYTES ASCII (pcs) 2 2 1 2 3 5 6 7 8 2 3 2 1 1 1 1 4 1 1 HEAD1, HEAD2, DATA UNIT CR LF ר-FU Speed setting (*) Modes: **5PEEd I**: Standard speed 5PEEd2: High speed 5PEEd3: Low speed 1. Press the PRINT key to enter. 2. Press the \mathbb{N}_{\bullet} key to select the desired mode. 3. Press the PRINT key to confirm. UF-8 Zero tracking(*) Modes: 2P **D**: OFF 2P I: One division tracking at zero 2P **2** : Two division tracking at zero 2P **J** : Three division tracking at zero 2P **4** : Four division tracking at zero 2P 5 : Five division tracking at zero 1. Press the PRINT key to enter. 2. Press the key to select the desired mode. 3. Press the PRINT key to confirm.

UF-9 G Value setting

1. Press the **PRINT** key to display the G value of manufacture place.

2. If set the G value of local press the PRINT key and then press the ZERO or TARE

key and $\bigwedge^{Net/Gross}$ key to input the new G value.

3. Press the RINT key to confirm.

Advanced Functions

Warning: Due to regulation by Bureau of Weights and Measures of each State, for the scales legal for trade, weight calibration is conducted by authorized dealers or your local metrology workers using a known standard weight. Weight calibrations are usually locked for end user, and therefore those functions are not accessible (Table). Wrong operation by end user may cause the compliance issue or wrong performance of the scale

	T			
Calibration	Туре	UF 1-9	ECF 1-3	LF
Switch	Approval			
Location	LF6			
OFF	o iNL	UF5, UF7, UF8, and UF9	No	No
		are not available		
OFF	nonE	UF5, UF7, and UF8 are	Yes	Need
		not available		password
ON	o iNL	UF5, UF7, and UF8 are	No	Yes
		not available		
ON	nonE	All functions are available	Yes	Yes

Table: Availability of UF, ECF, and LF Functions with Calibration SwitchLocation and Type Approval Settings

The following instructions are intended for trained scale dealers/distributors, state inspectors.

Weight Calibration ECF1-ECF3

To enable weight calibration and other advanced functions, calibration switch inside the scale must be at on position and LF6 has to set to nonE.

1. In weight mode, press the ZERO and PRINT keys the display will show EEF-1.

2. Press the zero or Tare key to select EEF- I, EEF-2 or EEF-3.

EEF-1 Zero and Span Calibration



- 1. Press key to enter, display will show **CAL2**.
- 2. Press **R** key to calibrate zero point.
- 3. The display will show the calibration weight **DDE**.**DDD**. Depending on the capacity, your value can be different.
- 4. Use the keys zero and tare to select the digit, press key to input the weight value.
- 5. Put the calibration weight on the platter and press the **PRINT** key to calibrate. The scale will return to weighing mode automatically.

EEF-2 Zero Calibration

- 1. Press **PRINT** key to enter, display will show **CAL2**.
- 2. Press **PRINT** key to calibrate zero point.
- 3. The scale will return to weighing mode automatically.

EEF-3 Zero and Span Calibration

- 1. Press the **PRINT** key to enter, display will show the calibration weight **1**.
- 2. Use the keys and to select the digit, press key to input the weight value.
- 3. Put the calibration weight on the platter and press the **PRINT** key to calibrate.

The scale will return to weighing mode automatically.

LF Operations

CAL switch has to be ON (which is located inside the scale. You have to open the hole at the back to get access to CAL switch. Password required when CAL switch is OFF.

Keep pressing the **[**ZERO**]** key (no releasing) while turning on the indicator. After selfchecking finishes, it displays **P DDDD**. Input the password **P DD2D**, and then press **[**Print**]** to enter the parameter setting mode

*Press 【ZERO】 key or 【TARE】 key to shift between functions LF-1 ~ LF-8.

*Press 【Zero】【Tare】【N/G】 to move and change the digits

*Press 【UNIT/ESC】 to quit and the indicator will restart for normal weighing mode

LF I Weight Calibration

Press [Print] key to enter zero calibration [AL2.

Make sure nothing on the platform of the scale and press 【M+】 to finish zero calibration

Display the full capacity **D300.00**

*Full capacity weights recommended for calibration of the scale, or at least 60% F.S. to assure the accurate weighing, it's not allowed to do with 1% F.S weight or more than 100%F.S.weight.

Change the display value to be the same as the test weight.

Press **[**Print**]**, the digits will twinkle

Place the test weights on the platform (example of 300Kg)

Press [Print] until the indicator recognizes the weight correctly.

Finish of calibration.

LF2 Parameter Setting

Press [Print] key to enter parameter setting mode and it will display the internal A/D value (not fixed).

Press [Print] key to set the weight units 1 10002 (both kg and lb units are enabled with calibration using unit lb)

<u>110002</u> ABCDEF

А	0= disabled	1=Kg 2=Tor	n 3=g	g
<u>B</u>	0= disabled	_1=lb 2=lb/c	Σ	
<u>C</u>	0= disabled	1=TW Kg	2=HK kg	3=VISS
<u>D</u>	0= disabled	1=PCS off	2=	PCS ON
<u>E</u>	0= disabled	1=Multi inter	val 2=l	Multi range
<u>F</u>	1=Calibration	ı In Kg 2=Cal	libration in	lb

1 10022 (both kg and lb units are enabled with calibration using unit lb, dual range) **1 10222** (both kg and lb units are enabled with calibration using unit lb, dual range, counting is enabled)

Press [Print] key to set the capacity of the scale 000300Press [Print] key to set the decimal point dP 0.00 Using [Zero] key or [Tare] key to shift it from 0.0 until 0.00000 Press [Print] key to set the division d = 0Using [N/G] key to shift it between 01/02/05/10/20/50

LF3 Linearity Calibration

Press [Print] key to set the linearity calibration 11 Press [ON/T] key to enter next step 11 1 Put 1/3F.S. test weight and press [ON/T] to enter next step 11 2 Put 2/3F.S. test weight and press [ON/T] to enter next step 11 3 Put 100%F.S. test weight and press [ON/T] to enter next step 11 4 Press [Print] key to exit and back to LF-3

LF4 A/D Converting Speed The same operation as Weighing Speed *It was blocked when UF-5 set of HOLD 1 *1=15Hz 2=30Hz 3=7.5Hz

LF5 Zero Tracking

The same operation as **UF B** Zero Track *It was blocked when **UF-5** set of HOLD 1(animal weighing)

LF6 Type Approval

nonE is for non-certified scales, and **o** ΠL is for NTEP (United States) or OIML (Europe)

LF7 Gravity Adjustment

The same operation as **UF 9** Gravity Adjusting

LFB Zero

Press [Print] key to set the initial zero function 5EE2 9

H_____Reset of the zero point each time when the scale switches on

Disable resetting zero when switching on the scale

Error Messages and Troubleshooting

Error Display	Meaning	
hhhhhh Overload		Weight on pan exceeds maximum
		capacity
LLLLL	Weight is too low	Weight is too low at the negative
	Price is out of range	Total price exceeds 999999
Err n	Weight unstable	Vibration or varying load on the pan
		during switch-on
Err H	Initial zero too high	Scale turned on with weight > 10% of
		maximum capacity already on the pan
Err L	Initial zero too low	Scale turned on with upward force >
		10% of maximum capacity acting on
		the pan
(?- ")	Battery voltage is lower	Battery neds charging. Connect to
	than 5.6 V	main adaptor. Press 【 T 】 and
Battery symbol		[6] together to view battery
visible		voltage. Press 【CE】 to return to
		weighing mode
(, - <u>-</u> -)	Battery voltage is lower	Battery needs charging. Connect to
	than 5.5 V	main adaptor
Battery symbol		
flashing		
Scale	Battery voltage is lower	Battery needs charging. Connect
automatically	than 5.4 V	main adaptor
shuts off		

Table: List of UF, ECF, and LF

Function	Description
UF1	Display A/D count, Battery Voltage
UF2	High / Low limits setting
UF3	Auto-power off
UF4	Backlight setting
UF5	HOLD function
UF6	RS-232 Output
UF7	Speed setting
UF8	Zero tracking
UF9	Gravity Adjustment
ECF1	Zero and Span Calibration
ECF2	Zero Calibration
ECF3	Span Calibration
LF1	Weight Calibration
LF2	Parameter Setting
LF3	Linearity Calibration
LF4	A/D Converting Speed

LF5	Zero Tracking
LF6	Type Approval
LF7	Gravity Adjustment
LF8	Zero

Order information



Certificate Number: 17-053 Page 1 of 3

NATIONAL TYPE EVALUATION PROGRAM

Certificate of ⁻Conformance Weighing and Measuring Devices

For: Computing Scale Non-computing Scale, Load Cell Electronic, Multi-Range, Single-Range Model: CWTxx & CPTxx n_{max}: 3000 e_{min}: See table on page 2 Capacity: See table on page 2 Platform: 320 X 230 mm Stainless Steel Accuracy Class: III Submitted By: Gravity Measurement, Inc. 17 Sterling Heights Drive Clifton Park, NY 12065 Phone: 518-526-5942 Contact: Z. Rick Pang Email: <u>Pang@gravitymeasurement.com</u> Web site: <u>www.gravitymeasurement.com</u>

Standard Features and Options

Automatic Zero Tracking (AZT) Initial Zero Setting Mechanism (IZSM) Semi-Automatic Zero (Push Button) Semi-Automatic Tare (Push Button) Keyboard Tare Programmable Tare Price Computing (CPTxx models) Weighing (CWTxx models) Counting (CWTxx models) AC Power Supply DC/Battery Power Supply Customer Display (Dual) (CPTxx models) Liquid Crystal Display (LCD) RS-232 Communication Port Single Range Multi (Dual) Range

Load Cells Used: ZEMIC Model L6D Series (NTEP Certificate of Conformance number 11-012) or other metrological equivalent and NTEP certified

Temperature Range: -10 °C to 40 °C (14 °F to 104 °F)

This device was evaluated under the National Type Evaluation Program and was found to comply with the applicable technical requirements of "NIST Handbook 44: Specifications, Tolerances and Other Technical Requirements for Weighing and Measuring Devices." Evaluation results and device characteristics necessary for inspection and use in commerce are on the following pages.

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Kristin Maeey Chairman, NĆWM, Inc

Jerry Buendel Chairman, National Type Evaluation Program Committee Issued: May 2, 2017

1135 M Street, Suite 110 / Lincoln, Nebraska 68508

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Parts

LCD display Part # 20351006

Leoch Maintenance-free Sealed Lead-acid Rechargeable Battery DJW6-5.0 (6V 5.0AH) Constant voltage charge Standby use: 6.75-6.90 V Cycle use: 7.2-7.5 V Initial current: less than 1.5 A

Leoch Maintenance-free Sealed Lead-acid Rechargeable Battery DJW6-4.0 (6V 4.0AH) Constant voltage charge Standby use: 6.75-6.90 V Cycle use: 7.2-7.5 V Initial current: less than 1.2 A

AL-FURAAT Valve regulated Sealed Lead-Acid Rechargeable Battery AF4.5-6 (6V, 4.5AH) Constant voltage charge Standby use: 6.75-6.90 V Cycle use: 7.2-7.5 V Initial current: less than 1.35 A

GRAVITY MEASUREMENT, INC.